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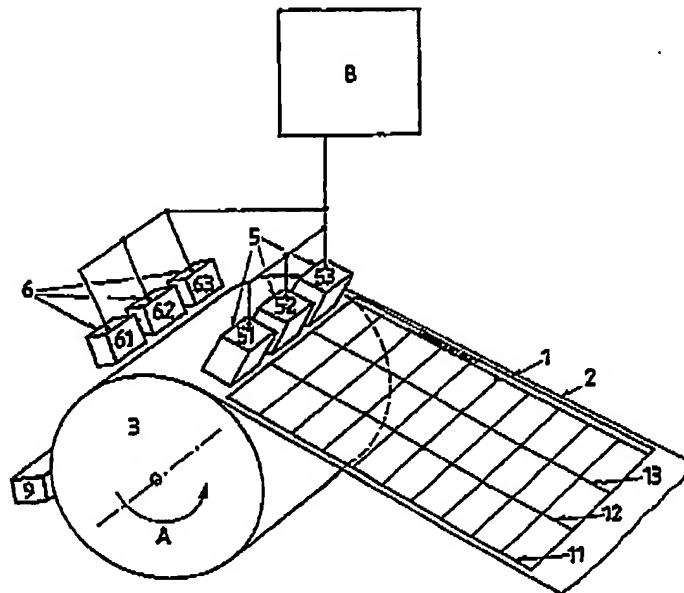
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(54) Title: **PROCESS AND APPARATUS FOR PROVIDING MARKINGS SECURITY PAPERS**



(57) Abstract: Processing unit (8) is programmed to send control signals to all the members (51, 52, 53, 61, 62, 63) of two or more marking stations functioning with different printing technologies. Station (5) for instance functions with a mechanical typography system and station (6) is a laser marking station, the laser beam of which interacts with a light absorbing material applied on the rear side of the sheet (1), without substantially interacting with the front side of sheet (1) and the substrate of sheet (1).

WO 2005/123415 A1

WO 2005/123415 A1

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